

DO NOT SCALE

4.60  
4.50 ± .06

.75 ± .06

.06 R

12.5

12.5

.912 DIA  
.914

15 ± 2

.940 DIA (A)  
.930

SMOOTH TRANSITION

269A9230  
KIT

EFF		REVISIONS			
SYM	REVISION	DESCRIPTION	DRWN	APP'D	DATE
A		A <sub>1</sub> - WAS .980/.970 DIA. RELEASES S.O.#1	RCP		12-11-62

NOTES:

- IDENTIFY PER HP 8-5 (RUBBER STAMP)
- BLACK OXIDE PER HP 4-50

S.P.

REQD	PART NO.	REQD	PART NO.	NAME	1" DIA ROD	C1018 STEEL	COMMERCIAL
ASSEMBLY OPP.		ASSEMBLY SHOWN			SIZE	DESCRIPTION	SPECIFICATION
		UNLESS OTHERWISE SPECIFIED		DRWN BENEFIEL	8-1-61		
		DIMENSIONAL TOLERANCES		CHK'D			
		3 PLACE DECIMAL ± .010		APP'D			
		2 PLACE DECIMAL ± .03		APP'D			
		ANGULAR ± 0°30'		APP'D			
		DIMENSIONS TO BE MET BEFORE PLATING.		APP'D			
		CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D			
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	APP'D			
APPLICATION		QTY REQD		APP'D			

LIST OF MATERIAL	
THIMBLE - 63X233 SEAL INSTALLATION	HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA
269A9230	
SCALE FULL	CODE 02731 SHEET 01

DIETERICH-PORT CLEARPRINT 300H-10

REDUCED SIZE PRINT

VELLUM "B" SIZE FORM 947 REV. 1-61

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